

## PV5 DVU 590 Vacuum Unit Fitting Instructions

### **Fitting Mounting Block** - *DIAGRAMS 1, 2, 3 and 4*

- 1 Place template over machine label in position shown and align with rear of cover. Mark hole positions using bradawl or other suitable pointed tool - *DIAGRAMS 1 and 2*
- 2 Using  $\varnothing 3$  or 4mm drill bit, produce 3 pilot holes. Open 3 holes to  $\varnothing 10.5$ mm. - *DIAGRAM 2*

**NOTE: Care must be taken when drilling holes to ensure that the drill bit only breaks through the plastic cover and does not come into contact with the aluminium motor beneath.**

- 3 Place the 3-off spacer pillars in the holes previously produced - *DIAGRAM 3*
- 4 Sit mounting block on top of pillars and screw securely in position using the 3 screws and washers provided - *DIAGRAM 4*



1



2



3



4

### **Fitting Vacuum Unit** - *DIAGRAMS 5, 6 and 7*

- 5 Locate upper mounting bracket around oval handle tube as shown and rotate through 90° to engage saddle washers with outside of tube - *DIAGRAMS 5 and 6*
- 6 Locate lower mounting bracket over block on motor cover and secure by pushing retaining pin through both sections until locked - *DIAGRAM 7*
- 7 Screw suction hose to rear of vacuum inlet, locate other end of hose cuff into brush guard hole and clip hose in clamp to restrain.
- 8 Connect vacuum cable plug (H) into socket (G) on rotary machine handle - *DIAGRAM 8*

#### **WARNING!**

The socket outlet is for use with Premiere DVU 540 and DVU 590 dry vacuum accessories only.

#### **CAUTION!**

This machine is for dry use only and should not be used or stored outdoors or in wet conditions.

#### **To fit Paper Bags** - *DIAGRAM 8*

- 1 Release two clips (B) and remove vacuum lid (C).
- 2 Unscrew locking ring (F) from rear of vacuum unit and release hose.
- 3 Withdraw chrome location tube (E) from vacuum unit.
- 4 Remove both the cloth filter bag (D) and disposable paper bag (A) from vacuum unit together to avoid contamination of atmosphere.
- 5 Remove the paper bag (A) from the cloth filter bag (D) and discard.
- 6 Replace chrome location tube (E) and screw locking ring (F) and hose back onto the vacuum unit.
- 7 Fit cloth filter bag (D) into vacuum unit along with fresh paper bag (A).
- 8 Fit lid (C) onto vacuum unit and re-apply clips (B).

#### **To Operate** - *DIAGRAM 8*

- 1 Plug vacuum lead (H) into socket (G).
- 2 To operate depress switch (J). Please note: There is a five second built-in delay before vacuum operates.

#### **CAUTION!**

The paper bag should be changed when full and the inner cloth filter kept clean.



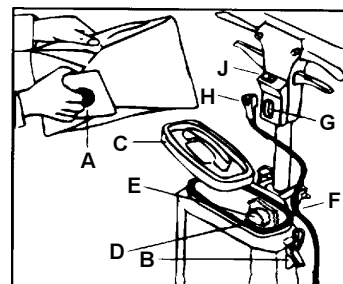
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6



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8